

Section Thickness: 2"  
Section Heights: 21", 24"

Panel Material: Hot dipped galvanized steel  
20 gauge exterior

Panel Profile: Two horizontal ribs with alternating 'v' grooves

End & Center Stiles: Box style, 18 gauge galvanized steel, full height of section / Riveted to inside rails & face of door

Insulation: CFC free polystyrene with 27 gauge steel interior cover, R-Value 8.00 / U-Value 0.13

Color: Polyester primer and top coat in C.H.I.; White, RAL# powder-coating exterior

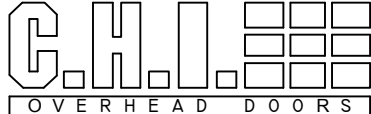
Glazing Options: 3/4"; Clear, Tinted, Tempered in 24"x6", 24"x12", 34"x16" / Full-View Aluminum  
(34"x16" n/a in end panels on 10', 14', 18', 22' wide doors & 21" sections)  
(Full-View Aluminum frame to match size and panel layout of steel section)  
(Check Full-View Aluminum door for color, glass, end stile and rail options)

**Bottom Seal Detail**  
Vinyl astragal in aluminum retainer

Door Width	Panels Wide	Door Height	Sections High
08'-00" to 09'-05"	2	08'-00"	4
09'-06" to 12'-11"	3	08'-03" to 10'-00"	5
13'-00" to 16'-05"	4	10'-03" to 12'-00"	6
16'-06" to 20'-02"	5	12'-03" to 14'-00"	7
20'-03" to 24'-02"	6	14'-03" to 16'-00"	8

Available in 1" width increments  
Available in 3" height increments  
(6'-3", 6'-6", 6'-9", 8'-3", 8'-6", 10'-3" not available)

Contact C.H.I. for special sizing outside of listed pricebook charts Values are for standard product, contact C.H.I. for options REV. July 2018

Door Mark	Door Width	Door Height	Door Type	Project Name	Prepared By
Door Quantity	Opening Width	Opening Height	Jamb Type	Operation	Date
Quote Number	Panels Wide	Sections High	Color	Door Company	Sheet
Architect	Contractor				
www.chiohd.com   1485 Sunrise Drive, Arthur, IL 61911 Email: aia@chiohd.com   Phone: (800) 590-0559   Fax: (800) 738-5066					